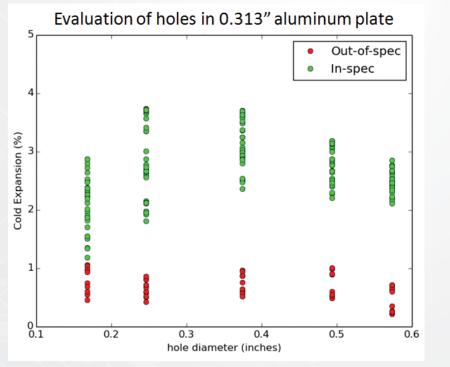
## **FASTENERCAM**<sup>™</sup>



TRI's FastenerCam<sup>™</sup> is a handheld QA/QC tool to verify the cold expansion of fastener holes which has been used to evaluate hundreds of legacy holes on A-10 and T-38 aircraft.

Cold working has been used for decades in the fastener holes of aircraft structures to extend the material's fatigue life. FastenerCam™ is an inspection tool which can conclusively determine: 1.) The cold work process has been applied to a hole, and 2.) The results are within process specifications. The expansion of newly cold worked holes can be quantitatively evaluated to within 0.5% of the hole diameter. Legacy holes can be qualitatively evaluated to determine if any prior cold expansion has been applied to the fastener hole. A digital copy of each inspected hole is kept for records and possible future analysis should engineers need to reevaluate the maintenance schedule. The FastenerCam™'s small and lightweight design allows it to be used in tight and hard to reach locations. Its rechargeable battery

lasts for a full 8 hours, and the web browser based user interface allows users to operate the FastenerCam<sup>™</sup> using any Wi-Fi enabled device (laptop, tablet, smart phone, etc.).



## THE FASTENERCAM<sup>™</sup> IS THE ONLY NON-DESTRUCTIVE INSPECTION TOOL TO VERIFY THE COLD EXPANSION OF AIRCRAFT FASTENER HOLES

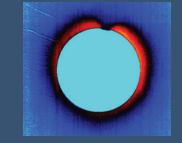


## FastenerCam

A Product of TRI Austin

## FastenerCam<sup>™</sup> Reports

- Estimated amount of cold expansion
- Final hole diameter
- Estimated pre-expansion diameter
- Countersink angle
- Countersink depth
- Countersink alignment with thru-hole



The data from the FastenerCam<sup>™</sup> verifies that this 0.375" diameter fastener hole has been cold expanded by 4.0%.



TO LEARN IF FASTENERCAM™ CAN HELP YOU WITH YOUR APPLICATION, CONTACT:

MR. DOYLE MOTES, P.E. NDE DIVISION DIRECTOR 512.615.4475 dmotes@tri-austin.com